



Concept of an exoskeleton for industrial applications with modulated impedance based on electromyographic signal recorded from the operator

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XXX cycle audictions, Ph.D. in Mechanical engineering, 2nd year



Introduction

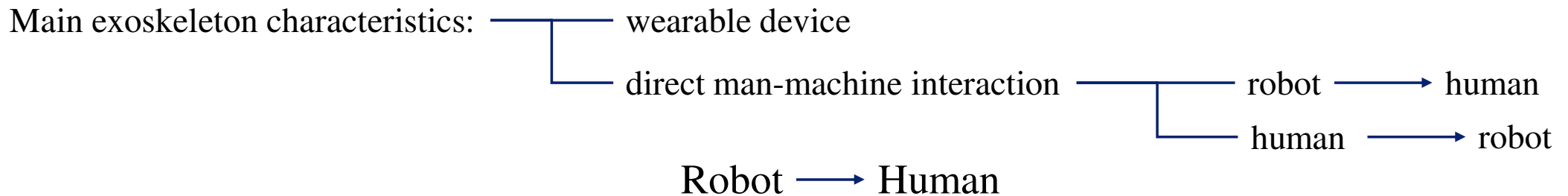
Humans

- naturally developed algorithms for control of movement
- forces a human could exert are limited by muscle strength
- muscle strength may decrease with aging, fatigue, or neuromuscular diseases

Robotic manipulators

- high forces
- lower flexibility and quality of performance

Coupling a robotic device with an human operator might represent an interesting solution



Intrinsic characteristics of the exoskeleton

- cognitive (exoskeleton gives feedback to the operator)
- biomechanical (exoskeleton applies controlled forces on the operator)



Exoskeleton generations



First generation: used to assist human locomotion and to apply a set of predefined joint angle trajectories.

Second generation: two control strategies are commonly applied.

- an open-loop control is involved such that a pre-specified force or torque value is applied based on the position.
- a control proportional to the force/torque exchanged between the user and the exoskeleton.

Third generation: the exoskeleton was driven using an EMG signal.

Fourth generation: the device get the signal directly from the brain with non-invasive electroencephalogram (EEG) or with invasive action measuring directly from the motor cortex



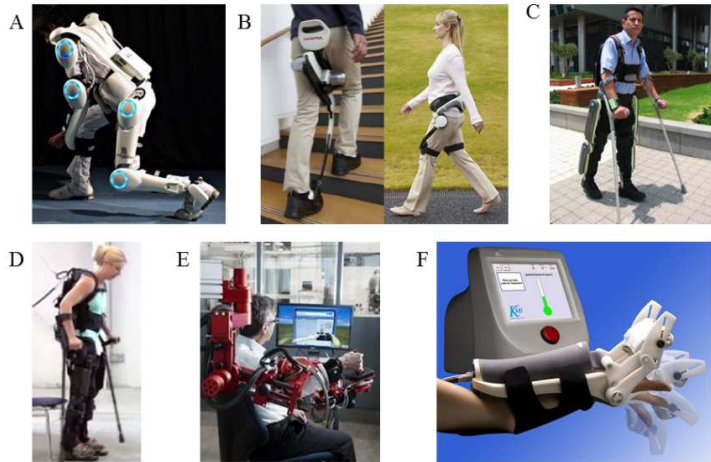
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Exoskeleton fields of applications

Military



Rehabilitation



Industry





Exoskeleton and arm stiffness

During manufacturing works, operators interact with unstable environment.



Operators need to stiffen their limbs

Achieved co-activating muscles

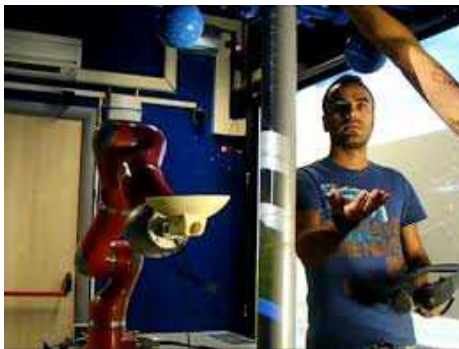


Fatigue

Muscular diseases

Robotic devices whose impedance is modulated with Electromyographic signal

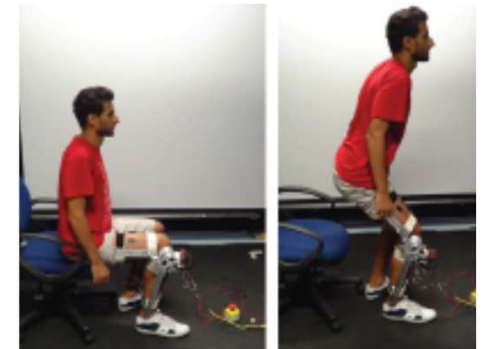
Robotic systems



Prosthesis



Exoskeletons





Introduction: Task definition

Kinematic characteristics of the task

Isometric operations

Dynamic operations

Kind of instability

Continuous instability

Isometric operations
Continuous instability

Dynamic operations
Continuous instability



Spiky instability

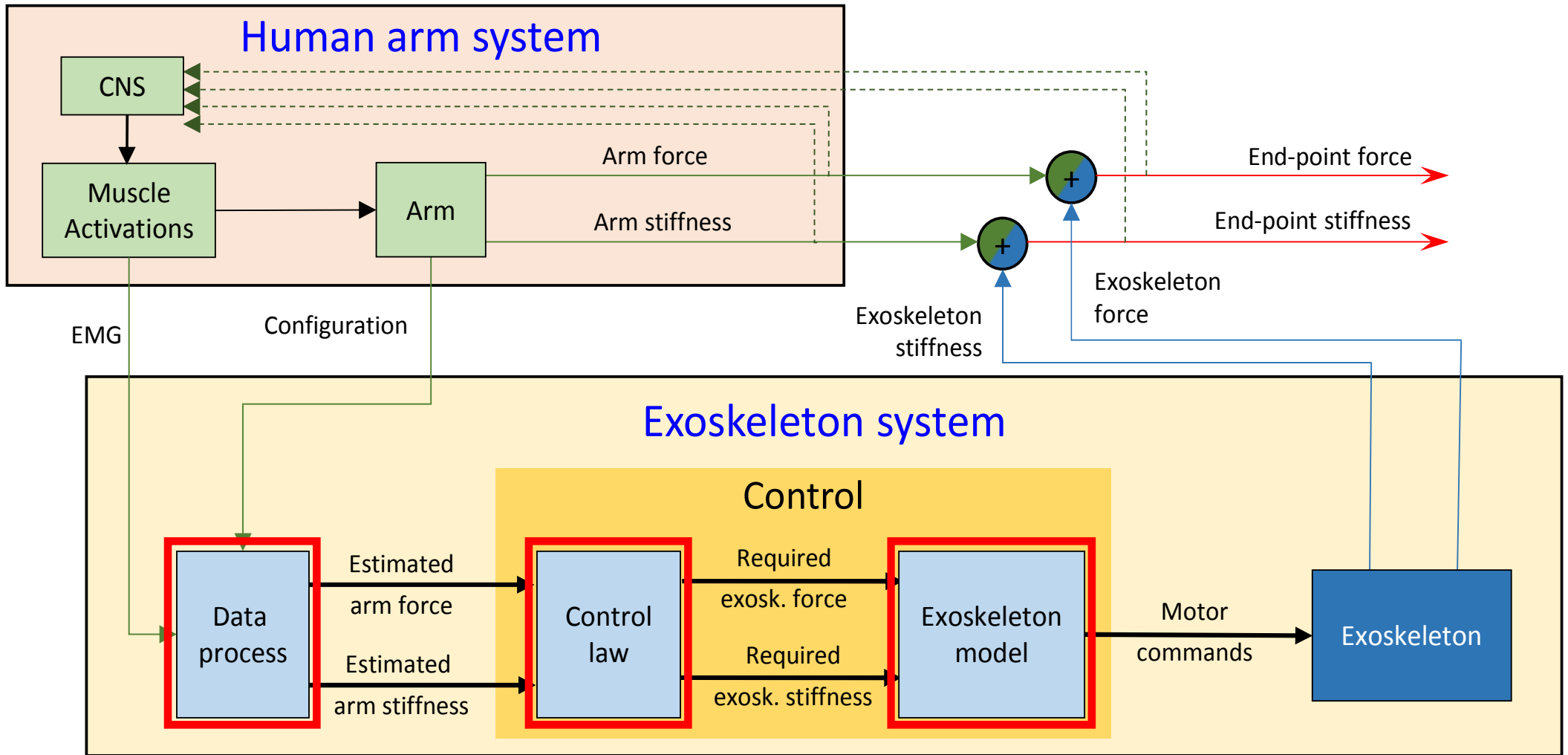
Isometric operations
Spiky instability

Dynamic operations
Spiky instability



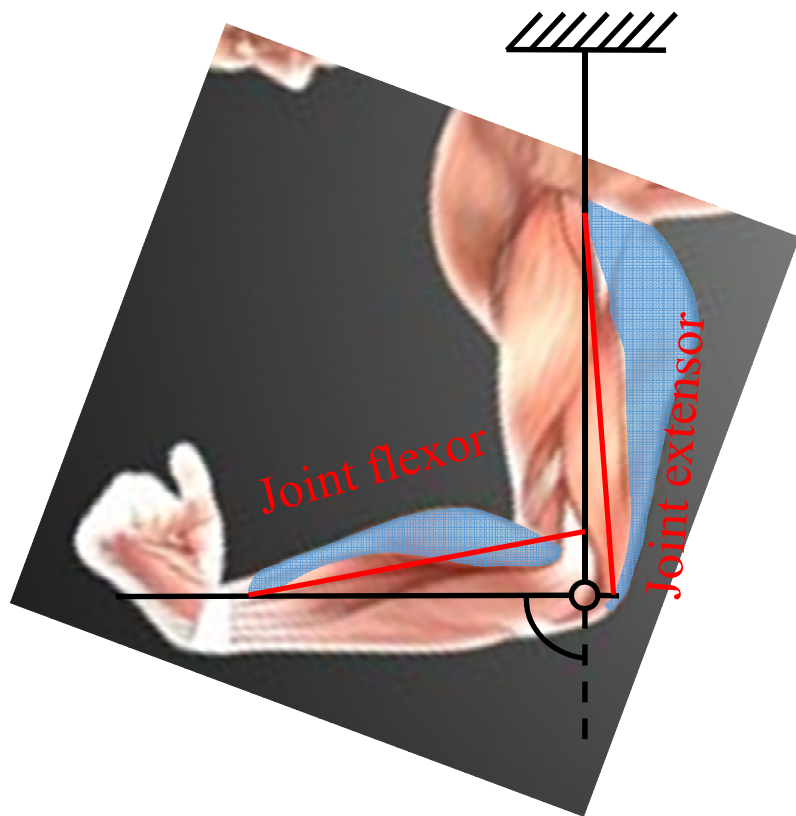


Concept of human-exoskeleton interaction

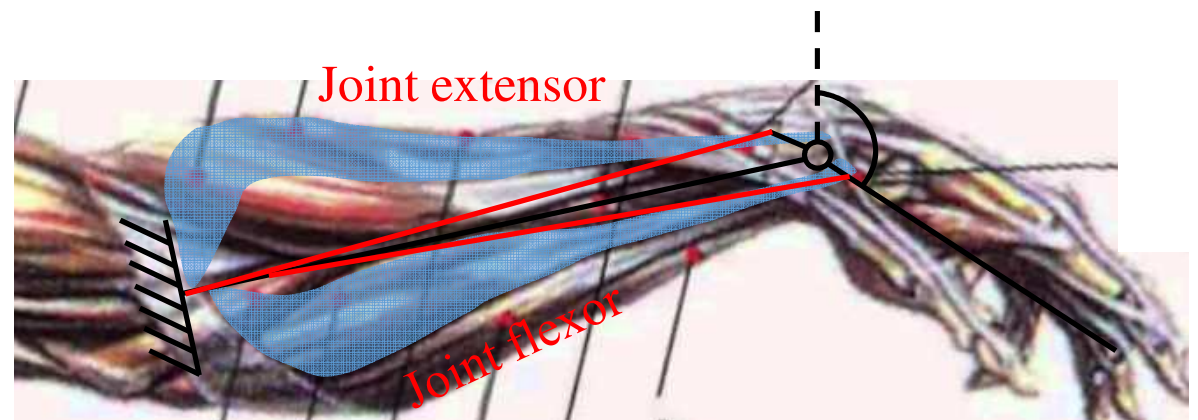


The model of 1 joint and 2 muscles

Elbow



Wrist



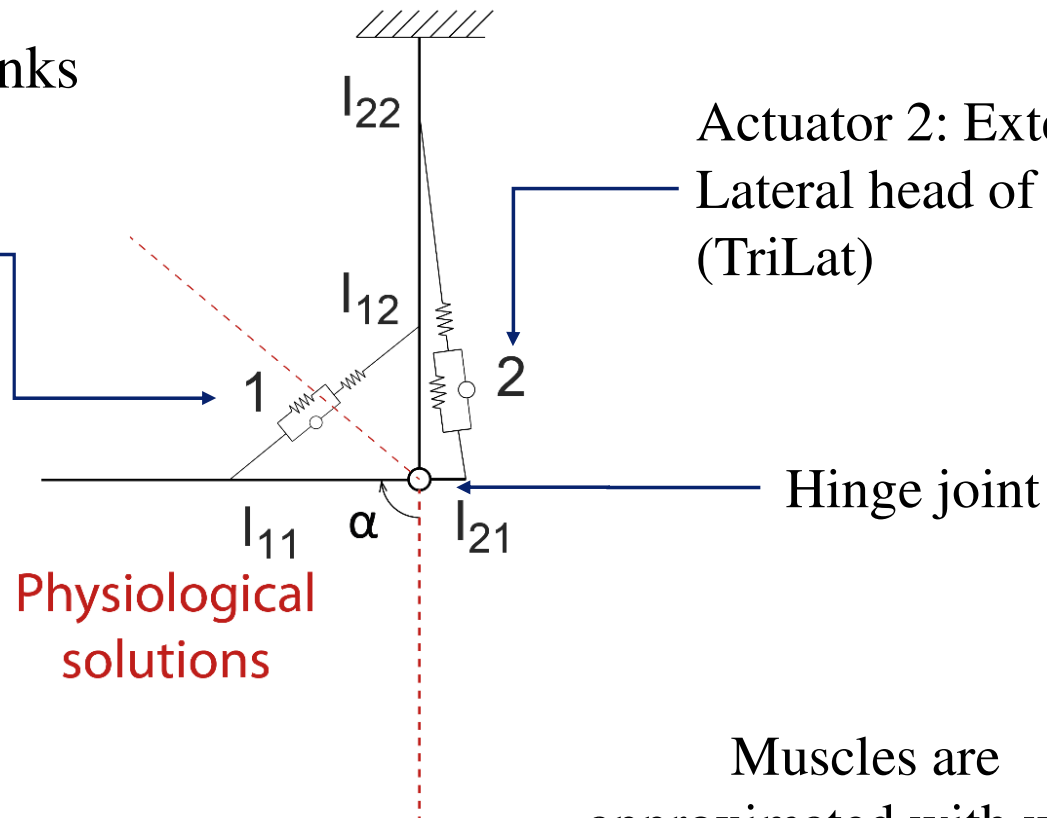


The model of 1 joint and 2 muscles

One joint and two links

Actuator 1: Flexor;
Brachioradialis
(BRD)

Opposed directions of
the muscles actions

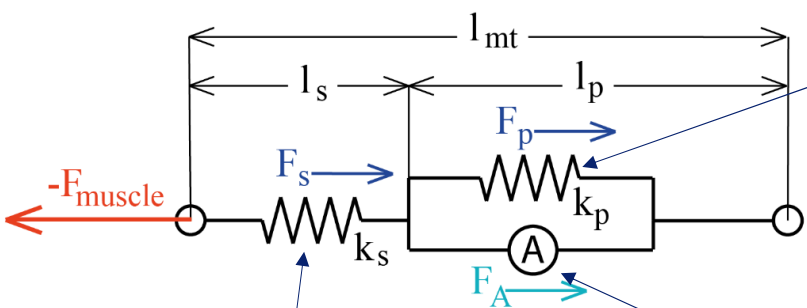


Muscles are
approximated with wires



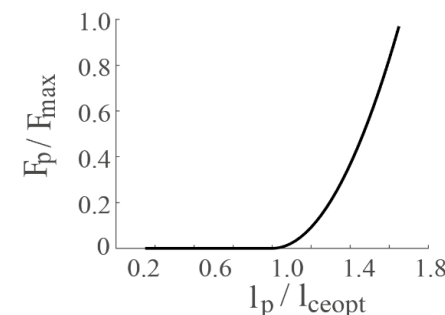
Muscles model

The musculo-tendon systems are approximated on the basis of the model developed by Hill^[1].



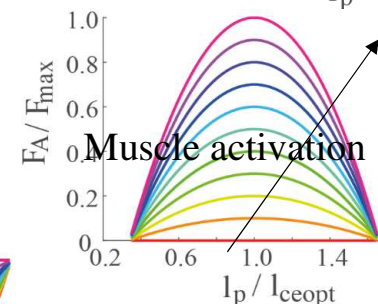
non-linear spring in parallel with A (collagen tissue)

$$F_p = k_p \left[\max \left(0, \frac{l_p}{l_{ceopt}} - \frac{l_{p0}}{l_{ceopt}} \right) \right]^2$$



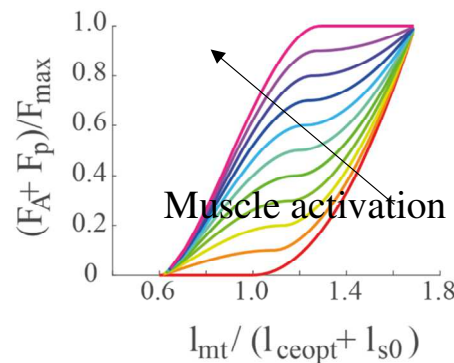
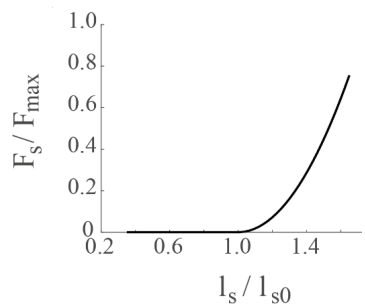
active element A (actin-myosin action)

$$F_A = m \cdot F_{MAX} \cdot \left[-a \cdot \left(\frac{l_p}{l_{ceopt}} \right)^2 + 2a \cdot \frac{l_p}{l_{ceopt}} - a + 1 \right]$$



non-linear spring in series with A (tendon segment)

$$F_s = k_s [\max(0, l_s - l_{s0})]^2$$



[1] A. V. Hill, 1953



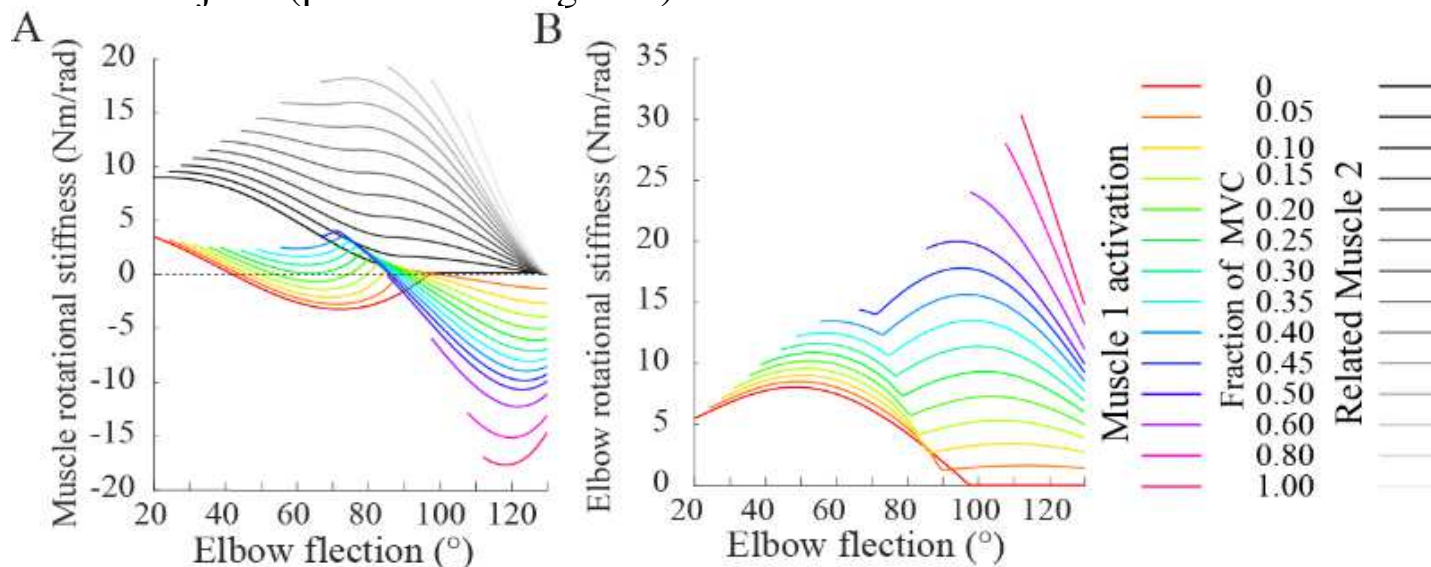
Muscle and joint stiffness

Muscle i stiffness

$$K_i = -\frac{\partial (m_{a_i} \cdot (F_{pi} + F_{Ai}))}{\partial \alpha} = -\left(m_{a_i} \frac{\partial (F_{pi} + F_{Ai})}{\partial \alpha} + (F_{pi} + F_{Ai}) \frac{\partial m_{a_i}}{\partial \alpha} \right)$$

Small deflection of 0.01° is applied to the elbow joint (positive and negative)

A corresponding torque at the elbow is calculated



Rotational stiffness of the elbow: difference between the slopes of the elbow angle-torque curves of muscle 2 respect with muscle 1

Borzelli, D.; Pastorelli, S.; Gastaldi, L.; *Model of the human arm stiffness exerted by two antagonist muscles*. In: RAAD, 2016, Belgrade

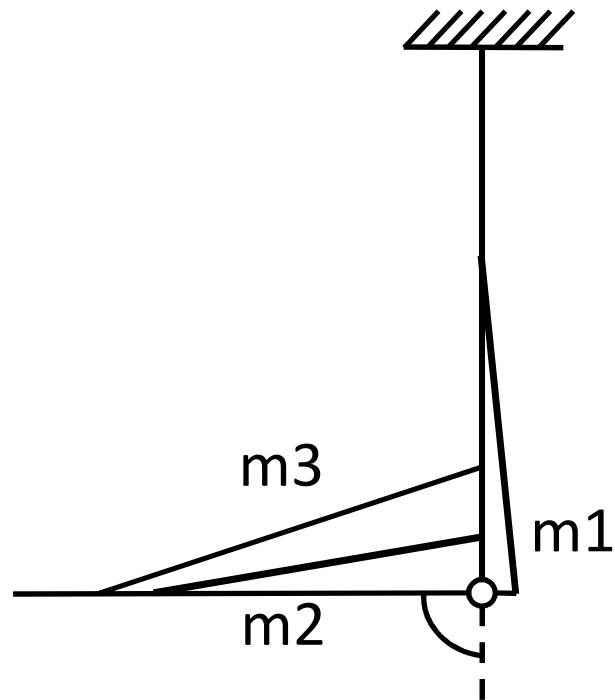
Borzelli, D.; Pastorelli, S.; Gastaldi, L.; *Determination of the human arm stiffness efficiency with a two antagonist muscles model*; In: IFToMM Italy, 2017, Vicenza

Borzelli, D.; Pastorelli, S.; Gastaldi, L.; *Concept of an upper limb exoskeleton for industrial applications with modulated impedance based on operators arm stiffness*, Int. J. Automotive Tech., 2017



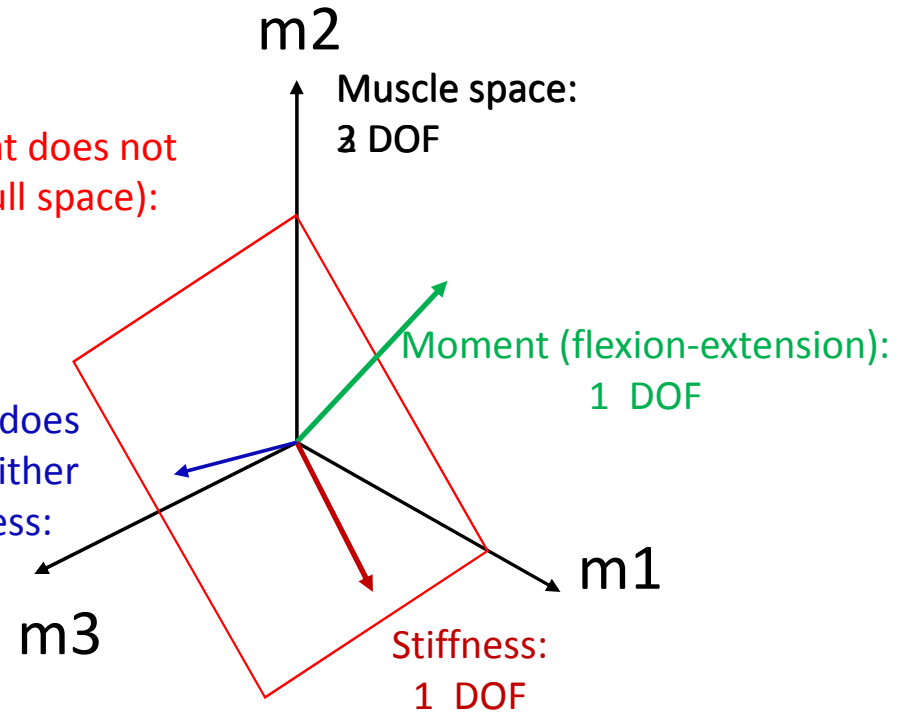
Estimation of the operator stiffness

Joint model with 2 muscles



Muscle component that does not exert any moment (null space):
 $3-1 = 2$ DOF

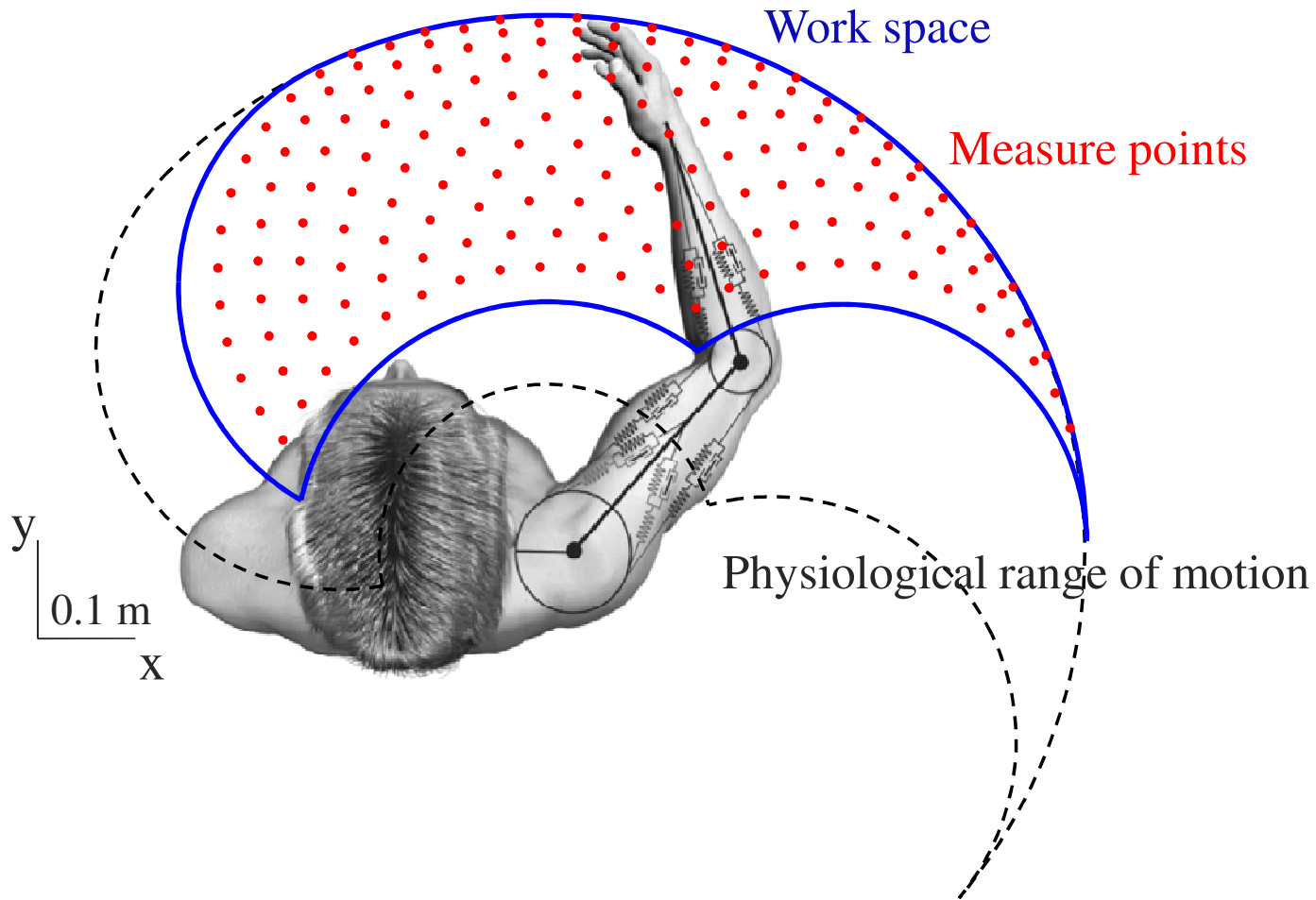
Component that does not generate neither force nor stiffness:
1 DOF



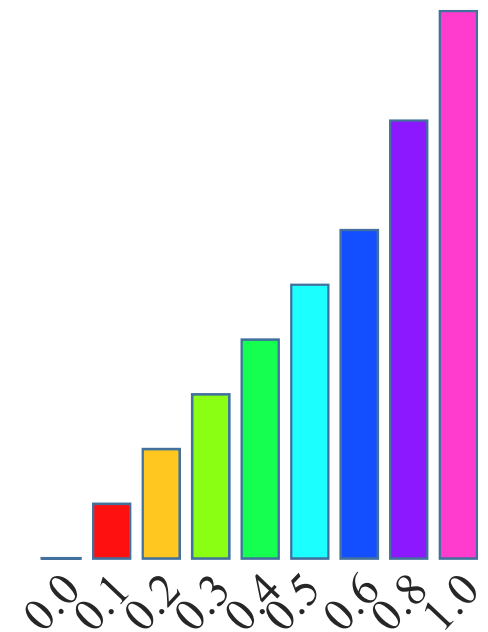
Is the null space a reasonable approximation of the subject stiffness during isometric tasks?



The model of 2 joints and 6 muscles



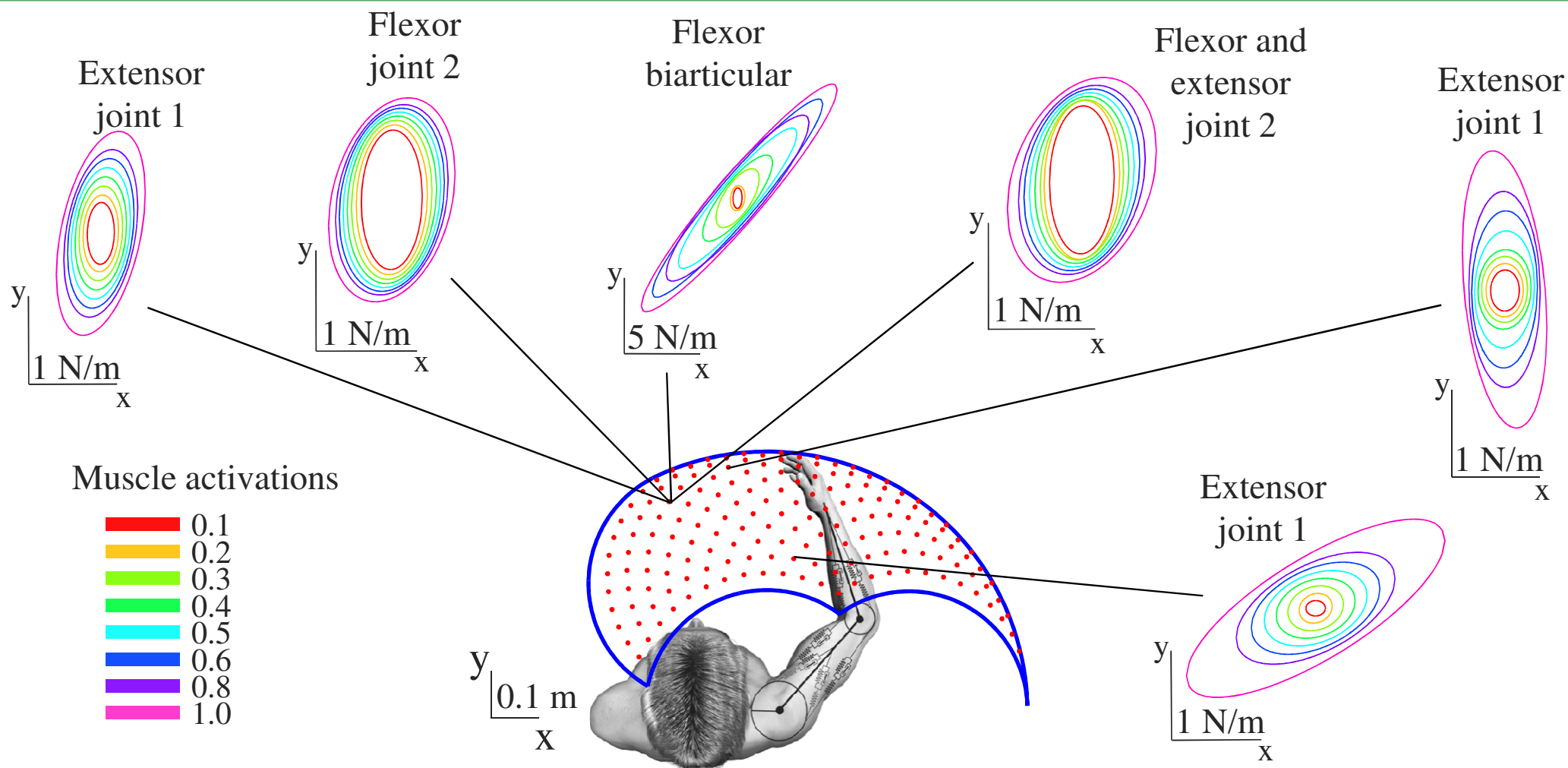
Activations of muscle i



All combinations of muscle activations were tested



Stiffness ellipse





The model of 2 joints and 6 muscles

The major axis a , the minor axis b , and the area of the stiffness ellipse were calculated for each end-point position and muscle pattern.

The projection of the muscle activation onto the null-space was calculated: $n = N^T N \cdot m$.

A regression r between of the stiffness, calculated for each muscles patterns in which all the activations of each muscle were lower or equal to i , where $i = 0.1, 0.2, 0.3, 0.4, 0.5, 0.6, 0.8, 1.0$, and n was calculated.

The Variance Accounted
For (VAF):

$$VAF = 1 - \frac{\sum (y_i - r \cdot n)^2}{\sum y_i^2}$$

Where y_i could be a , b , or the area of the ellipse

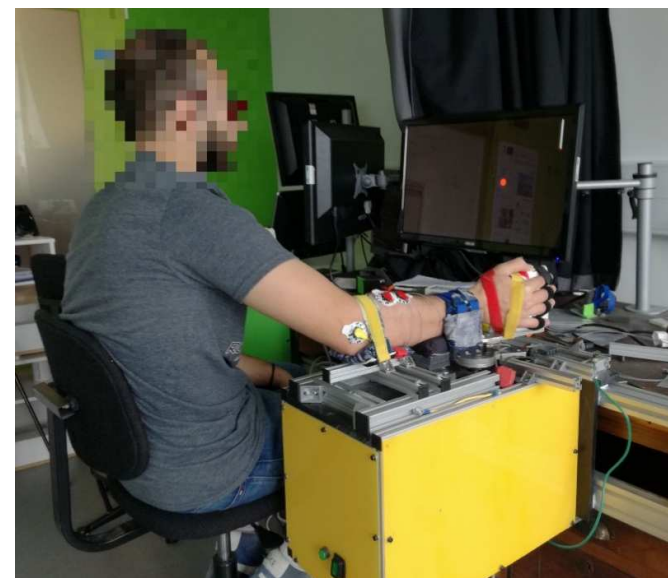
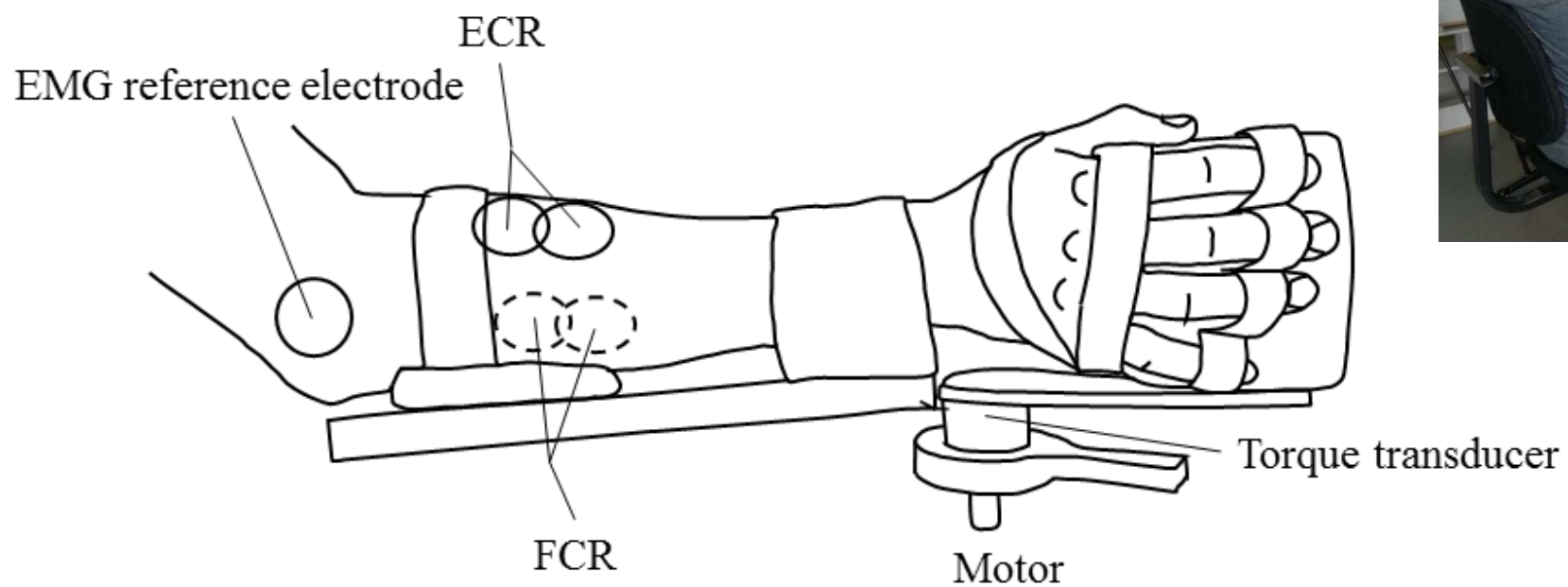
VAF	≤ 0.1	≤ 0.2	≤ 0.3	≤ 0.4	≤ 0.5	≤ 0.6	≤ 0.8	≤ 1.0
a	0.762	0.518	0.403	0.314	0.256	0.218	0.193	0.170
b	0.652	0.468	0.377	0.324	0.272	0.230	0.186	0.152
area	0.548	0.306	0.196	0.128	0.090	0.069	0.051	0.038

A linear regression between the null space and the stiffness ellipse major axis was identified if the regression was conducted on muscle patterns whose activations were all lower than a value between 0.2 and 0.3



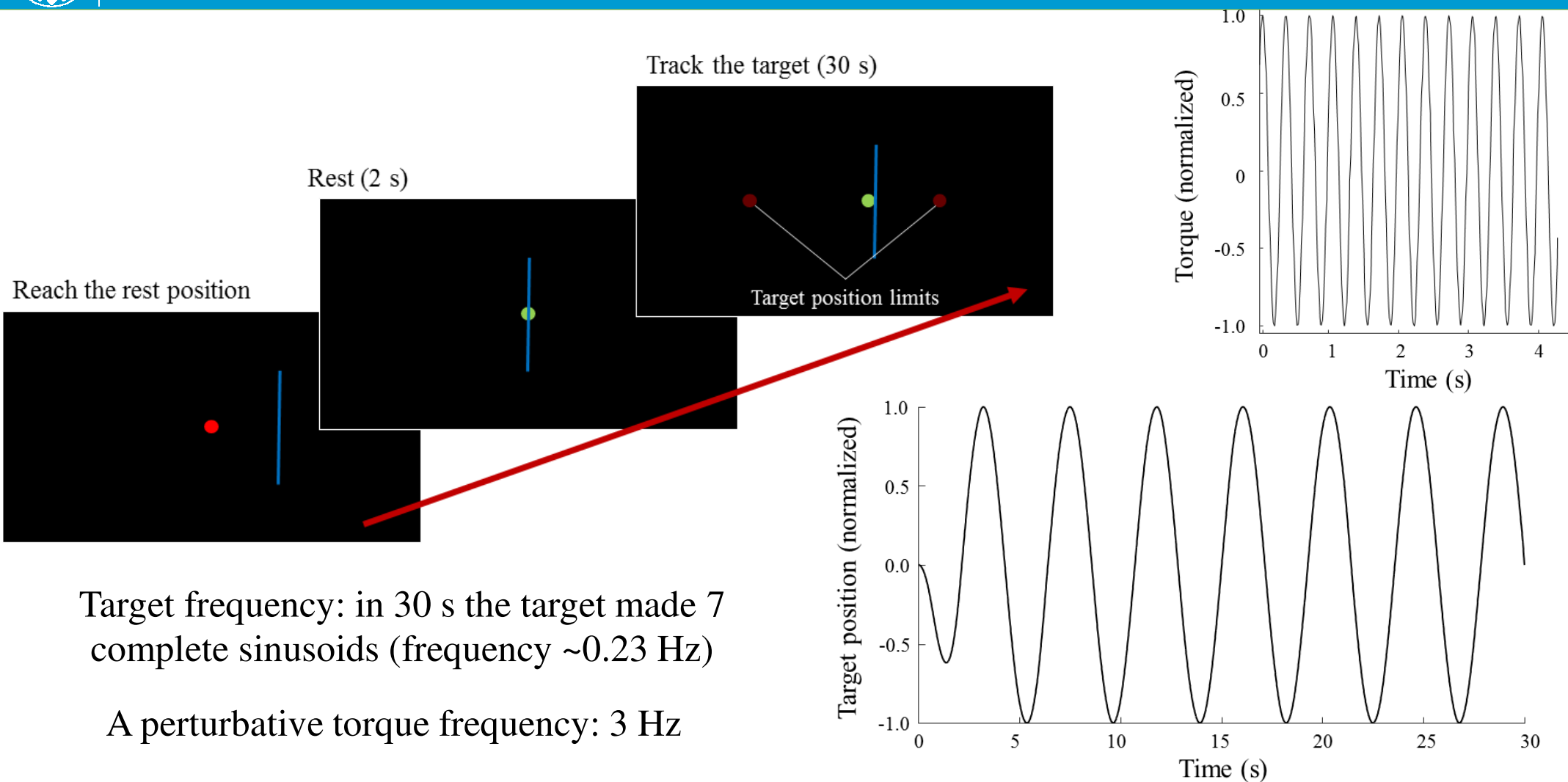
Setup

Hi5





Task



Target frequency: in 30 s the target made 7 complete sinusoids (frequency ~ 0.23 Hz)

A perturbative torque frequency: 3 Hz

Command logics

Baseline

No reduction of the perturbation

Proportional

perturbation reduced, sample by sample, proportionally to the co-contraction

Integral on 1s

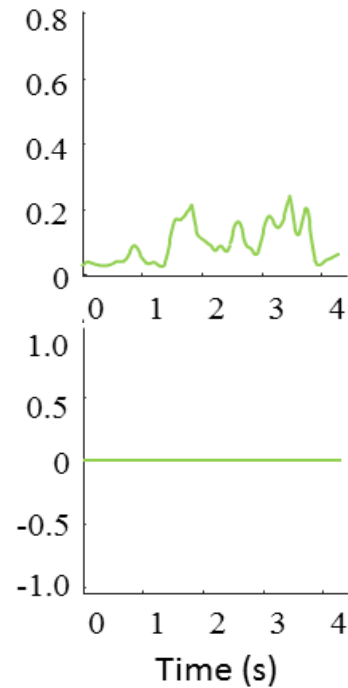
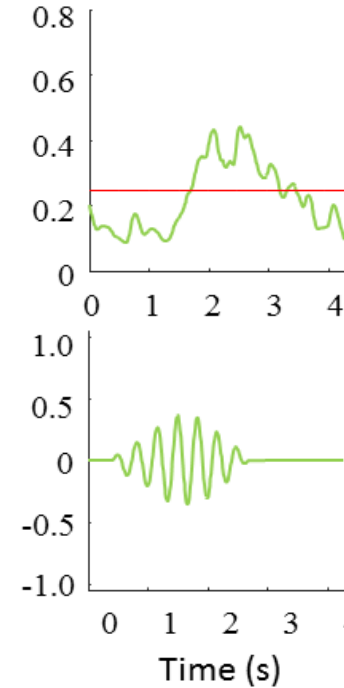
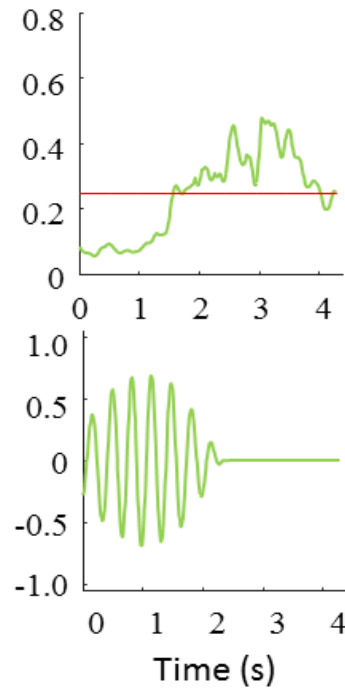
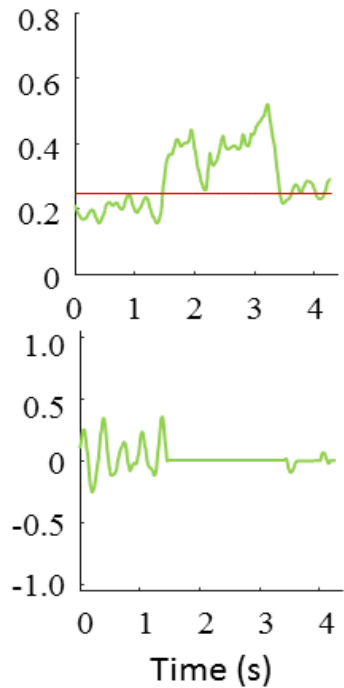
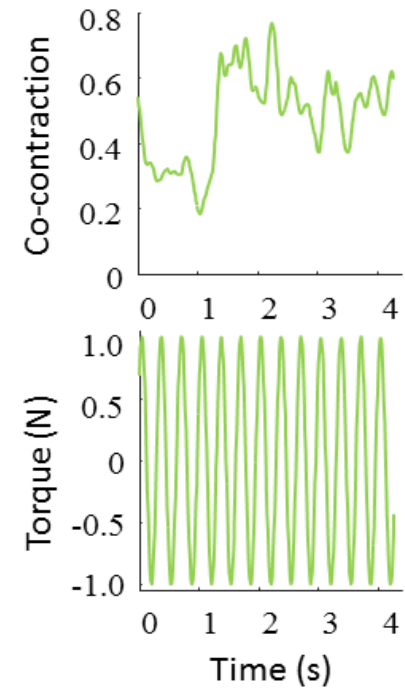
perturbation reduced proportionally to the mean co-contraction recorded in the previous 1 s

Integral on 2s

perturbation reduced proportionally to the mean co-contraction recorded in the previous 2 s

Control

No perturbation



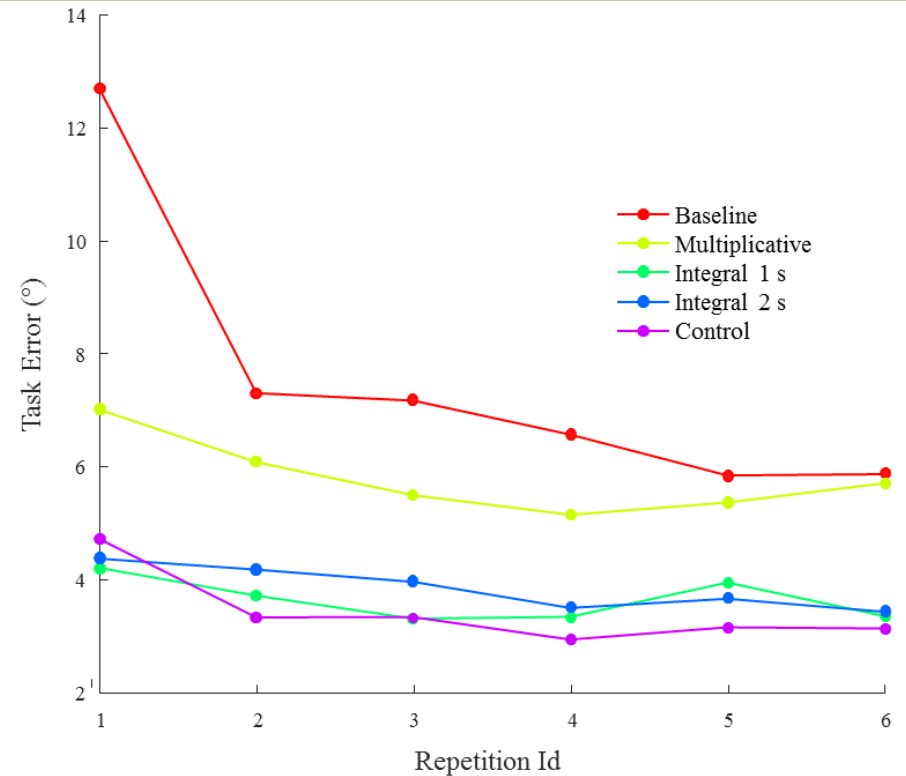
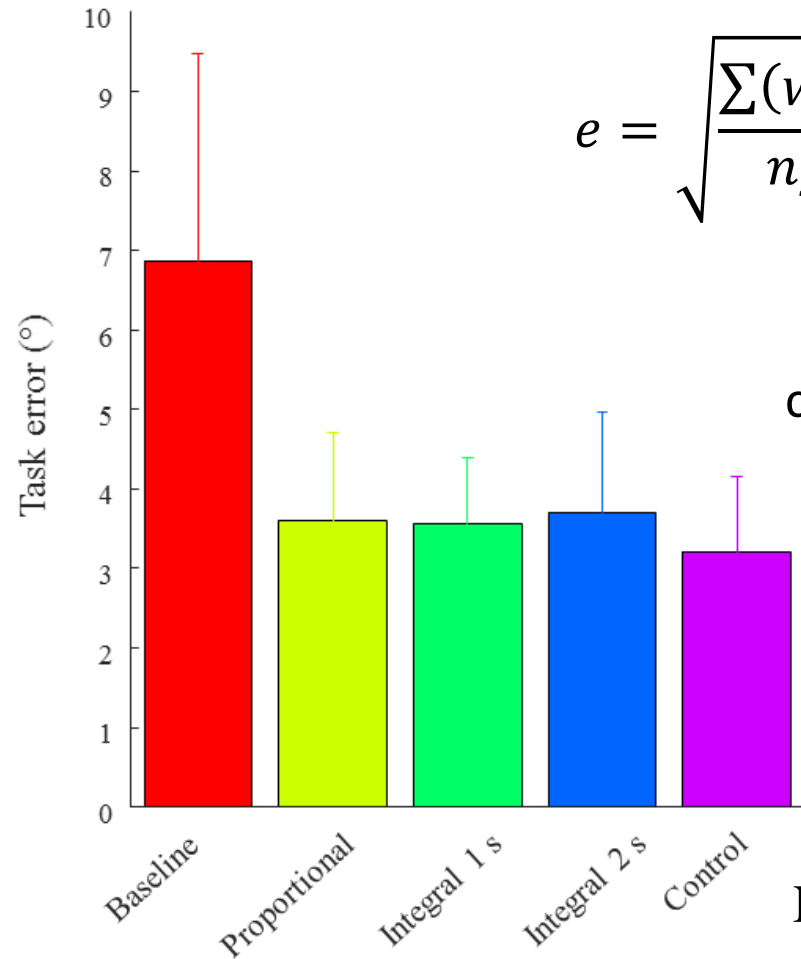
Randomly shuffled



Task error

$$e = \sqrt{\frac{\sum (w_a - t_a)^2}{n_{samples}}}$$

ANOVA on each
couple of sessions



A statistical difference the Baseline and the Control and the all other sessions.

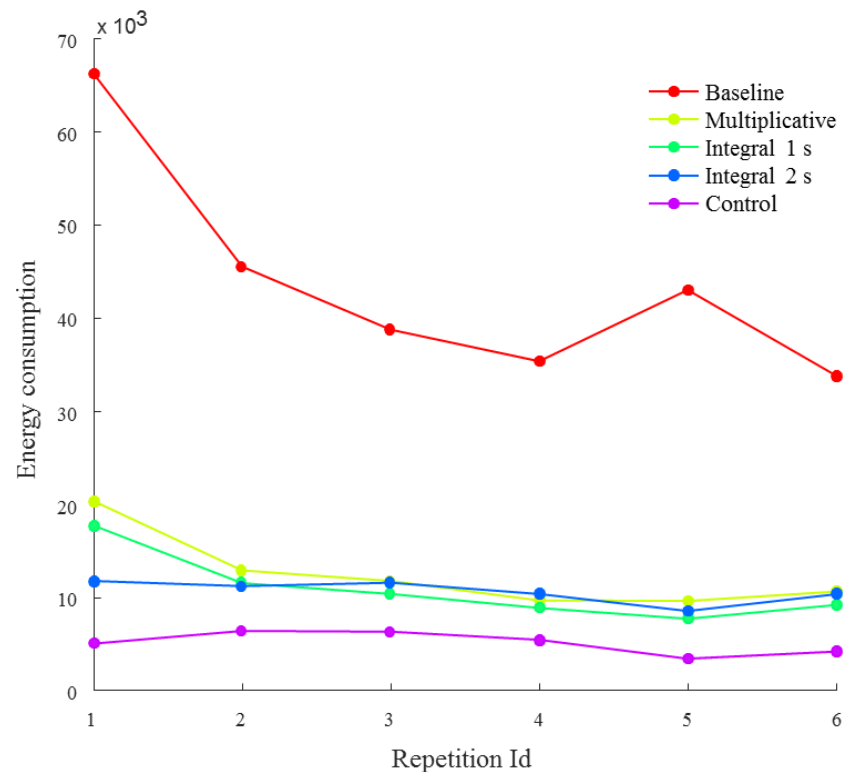
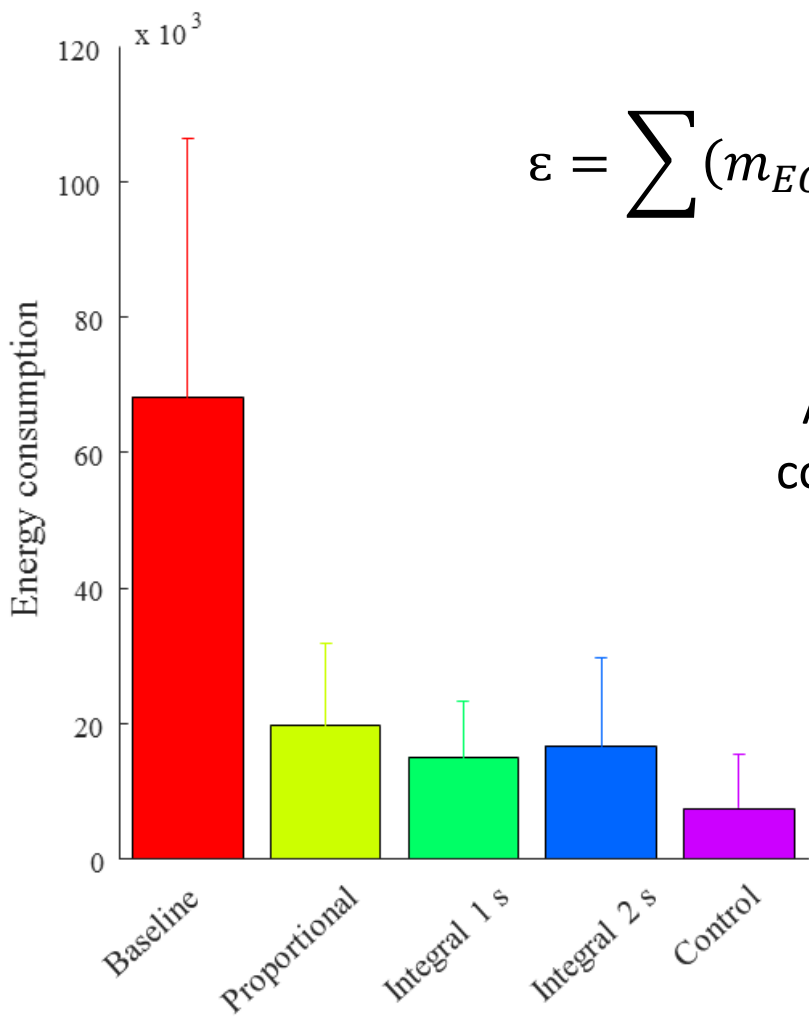
No statistical difference between the sessions in which an external aid was given to the subject



Energy consumption

$$\varepsilon = \sum (m_{ECR} + m_{FCR})^2$$

ANOVA on each
couple of sessions



A statistical difference the Baseline, the Control, and the Proportional and the all other sessions.

No statistical difference between the Integral sessions



Command logic

An aid from an external device led to beneficial effects both in terms of task error and energy consumption

The same task error was obtained during Proportional and Integrals logics

The Integrals command logics should be preferred to the Proportional based on the energy consumption

Integral logics are better for controlling an external device that modulates the stiffness based on the operator muscle co-contraction

No influence of the integration time

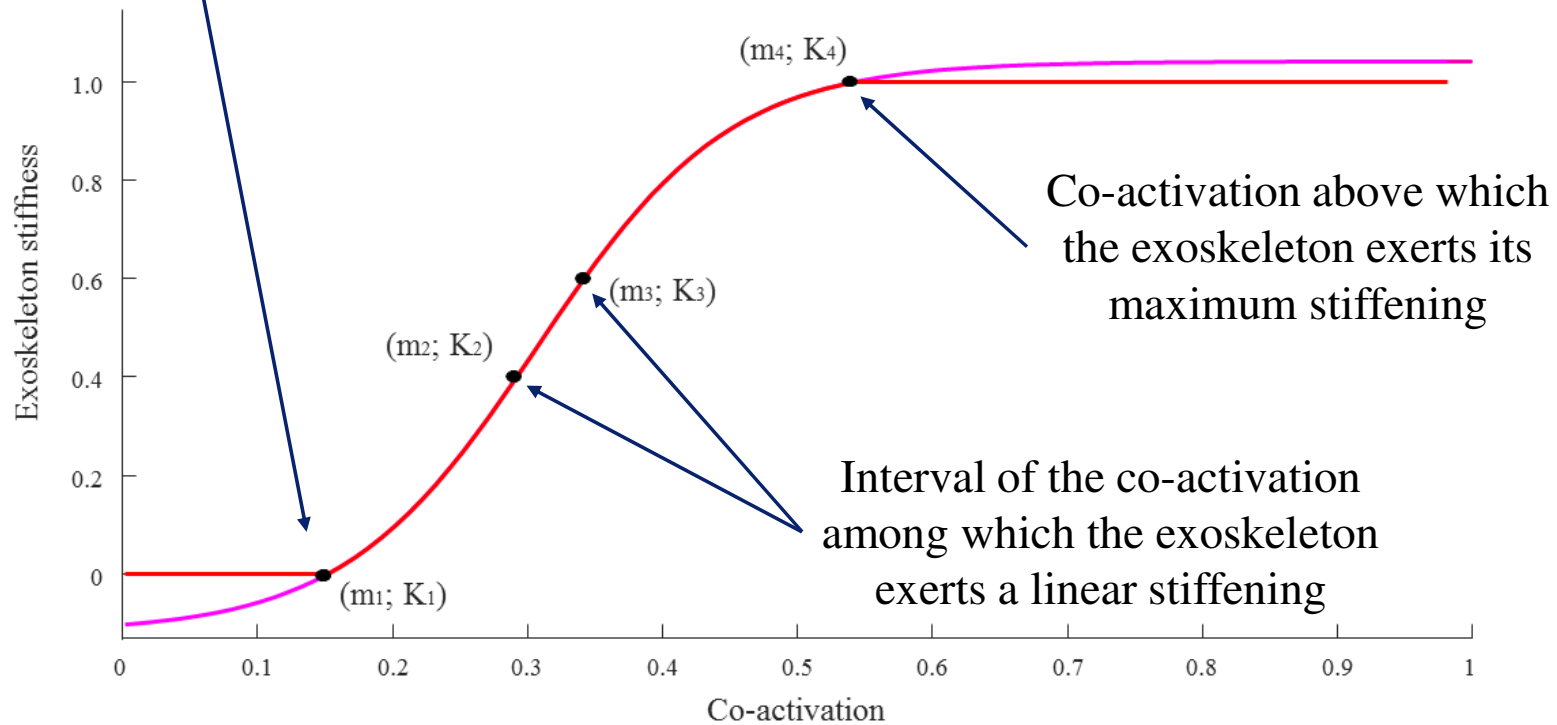


Command logic parameters

A logistic curve relates the muscle co-contraction m and the stiffness exerted by the exoskeleton K

Co-activation below
which no stiffening was
exerted by the exoskeleton

$$K = a \frac{b \cdot e^{-m/\tau} + 1}{c \cdot e^{-m/\tau} + 1}$$



Co-activation above which
the exoskeleton exerts its
maximum stiffening

Interval of the co-activation
among which the exoskeleton
exerts a linear stiffening



Actuator

The logics implemented in the selected Variable Stiffness Actuator (VSA) were compared and the VSA was selected such that

The VSA modulates the stiffness even if no perturbation does occur (no software control)

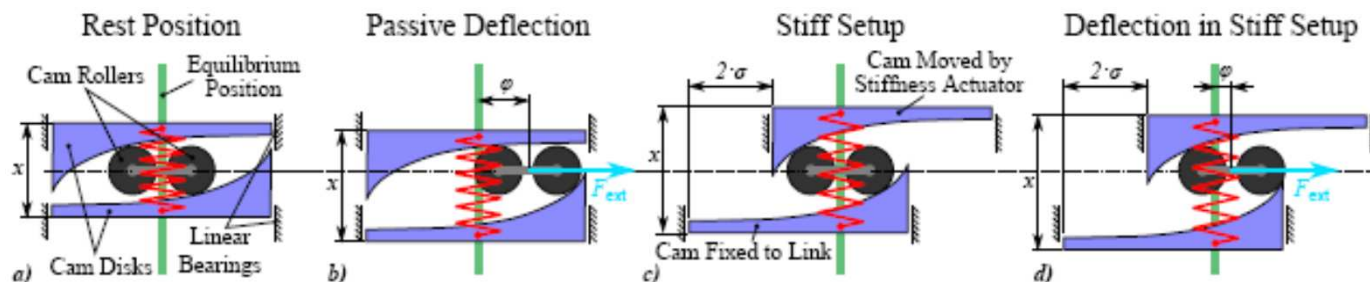
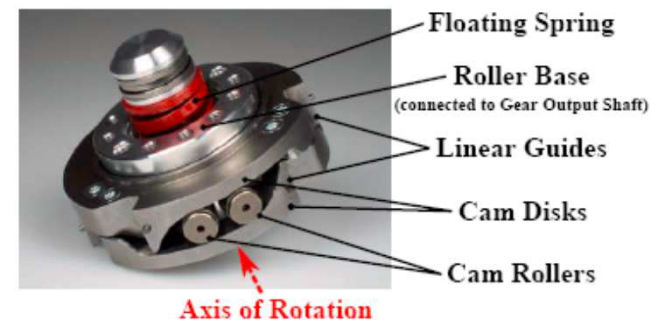
The VSA stiffness should change during the task

Implemented in an existing exoskeleton that enhance the operator's force:

the VSA should be compact

the VSA should only exert stiffness and not force (exerted by the existing actuators)

The DLR FSJ was selected





Conclusions

The command logic of an exoskeleton, whose impedance was modulated based on the operator stiffness, calculated from EMG signal, was proposed.

The stiffness of the operator was estimated based on the projection of the muscle activation into the end-point null space.

An integral logic was experimentally identified to be the best logic to estimate the effort the exoskeleton should exert on the operator.

A logistic law, whose parameters were experimentally calculated, relates the subject null space with the amplitude of the stiffness the exoskeleton needs to exert.

The actuator that could modulate the stiffness was identified as the DLR FSJ

GRACIAS
TAVTAPUCH MEDAWAGSE
BAIKKA
JUSPAXAR
SPASSBO
SMACHALHUYA
NURUN
CHALTU
YAQHANYELAY
TASHAKKUR ATU
HABEEJA MATTEKA
HUI
YUSPAGARATAM
TINGKI
HATUR
GUR
UNALCHEESH
SUKSAMA
EKHMET
MER SI
SPASSBO
DENKADJAJA
HENDACHALUYA
MAKETA
SUKOMO
EKOJU
SHUKRIA
BIYAN
SHUKRIA

THANK YOU
MINMONCHAR
BOLZIN MERCI

ARIGATO
MERASTANNY
SAMCO
GAEJTHO
GOZAIMASHITA
EFCHARISTO
AGUYJE
FAKKAUE

SHUKURIA
MAAKE
LAH
KOMAPSUMNIDA
GRAZIE
ATTO
DHANYABAAD
MEHRBANI
PALDIES
SUKSAMA
EKHMET
MER SI
SPASSBO
DENKADJAJA
HENDACHALUYA